



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D5521-041
Job Sheet R174355



Part No: D5521-041

Job Qty: 8 ea

Part Name: Oil Drain Hose Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG REV A SHEET 1 IPP REV:A 17.04.12 NEW ISSUE DD VERF:JFS IPP REV:B 17.05.12 AS PER DWG
REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/22/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	8 pcs		3/23/18	0.00	1.60	Small Fab-4	replace D5527-3 with U3	FF DAS 38
120	QC	8 pcs		3/23/18	0.00	0.00	QC5	51219	9-88
130	Packaging	8 pcs		3/23/18	0.00	0.00	Packaging3-2		
140	QC21-SA	8 Ea		3/23/18	0.00	0.00	QC21		MAR 28 2018

Part Op Descriptions: **110 - ASSEMBLE AS PERR DWG AND NOTE9**

DAS
21
9-88

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5521-041	Oil Drain Hose Assembly	8 Ea (1 ea)	90-Start up Operation	
D5527-3	Activating Tool	8 Ea (1 ea)	90-Start up Operation	
D5529-1		8 Ea		FF 0000 11 5050322

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5521-041	8	8	0
	D5527-3	8	19	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____ _____ _____	Step #: _____ _____ _____	Part: D5521 - 041 Job No: R174355 Serial No/Batch: S051413 Revision: _____ Inspector: _____ Date: 03/14/18 Container No: S051413 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartco.com www.dartaerospace.com			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
R Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Y Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					